

Jobber Length



Uncoated



AlTiN Coated

Carbide, Jobber Length, 118° Split Point, 25° Helix (.2953-.5000)

Drill Size	Decimal Equiv	Flute Length	OAL	Uncoated Part #	AlTiN Coated Part #
7.50MM	.2953	60	95	RD22575	RD22775
19/64	.2969	2-3/8	3-3/4	RD21419	RD22419
N	.3020	2-3/8	3-3/4	RD21314	RD22314
5/16	.3125	2-3/8	3-3/4	RD21420	RD22420
8.00MM	.3150	60	95	RD22580	RD22780
O	.3160	2-3/8	3-3/4	RD21315	RD22315
P	.3230	2-3/8	3-3/4	RD21316	RD22316
21/64	.3281	2-1/2	4	RD21421	RD22421
Q	.3320	2-1/2	4	RD21317	RD22317
8.50MM	.3346	63	100	RD22585	RD22785
R	.3390	2-1/2	4	RD21318	RD22318
11/32	.3438	2-1/2	4	RD21422	RD22422
S	.3480	2-1/2	4	RD21319	RD22319
9.00MM	.3543	70	100	RD22590	RD22790
T	.3580	2-3/4	4-1/4	RD21320	RD22320
23/64	.3594	2-3/4	4-1/4	RD21423	RD22423
U	.3680	2-3/4	4-1/4	RD21321	RD22321
9.50MM	.3740	70	108	RD22595	RD22795
3/8	.3750	2-3/4	4-1/4	RD21424	RD22424
V	.3770	2-3/4	4-1/4	RD21322	RD22322
W	.3860	2-7/8	4-1/2	RD21323	RD22323
25/64	.3906	2-7/8	4-1/2	RD21425	RD22425
10.00MM	.3937	73	114	RD22600	RD22800
X	.3970	2-7/8	4-1/2	RD21324	RD22324
Y	.4040	2-7/8	4-1/2	RD21325	RD22325
13/32	.4062	2-7/8	4-1/2	RD21426	RD22426
Z	.4130	2-7/8	4-1/2	RD21326	RD22326
10.50MM	.4134	73	114	RD22605	RD22805
27/64	.4219	2-7/8	4-1/2	RD21427	RD22427
11.00MM	.4331	73	114	RD22610	RD22810
7/16	.4375	2-7/8	4-1/2	RD21428	RD22428
11.50MM	.4528	76	120	RD22615	RD22815
29/64	.4531	3	4-3/4	RD21429	RD22429
15/32	.4688	3	4-3/4	RD21430	RD22430
12.00MM	.4724	76	120	RD22620	RD22820
31/64	.4844	3	4-3/4	RD21431	RD22431
1/2	.5000	3	4-3/4	RD21432	RD22432

NOTE: Sizes under 1/8" diameter are not split point.



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Tolerances

+ .0000, - .0005